

AUTO SLEEVES

Performance and Replacement Sleeves



CHEVY / GM, CHRYSLER / MOPAR,
CUMMINS, FORD, HONDA, JAGUAR,
LAND ROVER, MERCEDES, MITSUBISHI,
OLDS, PORSCHE, SUBARU, TOYOTA

At Advanced Sleeve we ensure superior performance for your specific application. We manufacture our sleeves from a wide range of materials made in America which are second to none in quality.

Custom
Sleeves
Available

PART #	DESCRIPTION
CHEVY / GM	
2034FA	4.2L INLINE 6 TRAILBLAZER
2000SA	283 3/32" WALL
2000SB	283 1/8" WALL
2001SA	327,350 3/32" WALL
2001SB	327, 350 1/8" WALL
2001FB	FLANGED 327, 350 1/8" WALL
2025FA	CHEVY 350
2002SA	396 3/32" WALL
2002SB	396 1/8" WALL
2003SA	400 3/32" WALL
2003SB	400 1/8" WALL
2004SA	427, 454 3/32" WALL
2004SB	427, 454 1/8" WALL
2046FA	BIG BLOCK 502
2073SA	502
2014FA	GM LS1-LS7 & C5 BLOCK
2015FA	GM LS1-LS7 & C5 BLOCK
2031FA	LS-1 / LS6 3.897 BORE
2022FA	LS1 4.060 TO 4.125
2023FA	LS2 4.060 TO 4.155
2042FA	LS7 W/ 1 FLAT
2035FA	LS7 SINGLE CYL. REPLACEMENT
2069FA	6.2L LS
2071SA	6.2L LS STRAIGHT SLEEVE
2026FA	CHEVY 201 #1 CYLINDER
2027FA	CHEVY 201 #2 CYLINDER
2072FA	LT 5 CORVETTE

PART #	DESCRIPTION
CHRYSLER / MOPAR	
2005SA	318 3/32" WALL
2005SB	318 1/8" WALL
2007SA	383 3/32" WALL
2007SB	383 1/8" WALL
2008SA	400 3/32" WALL
2008SB	400 1/8" WALL
2009SA	440 3/32" WALL
2009SB	440 1/8" WALL
2047FA	R5 (1 FLAT, 2048FA IS 2 FLAT)
2048FA	R5 (2 FLATS, 2047FA IS 1 FLAT)
2049FA	VIPER DRY SLEEVE

PART #	DESCRIPTION
CUMMINS	
2013FA	5.9L CUMMINS DIESEL (6B)
2059SA	STRAIGHT 5.9L CUMMINS DIESEL (6B)

PART #	DESCRIPTION
FORD	
2010SA	289, 302 3/32" WALL
2010SB	289, 302 1/8" WALL
2011SA	351, 360 3/32" WALL
2011SB	351, 360 1/8" WALL
2012SA	429, 460 3/32 WALL
2012SB	429, 460 1/8" WALL
2032FA	5.0L COYOTE SLEEVE
2033FA	5.0L COYOTE SLEEVE
2050FA	5.0L COYOTE REPAIR SLEEVE
2053FA	5.4 AND 5.8 MODULAR SLEEVE W/ 2 FLATS
2054FA	5.4 AND 5.8 MODULAR SLEEVE W/ 1 FLAT
2070FA	SVO ALUMINUM BLOCK
2028SA	4.6L
2037FA	RY45 BIG BORE SLEEVE
HONDA	
2064SA	K24 STRAIGHT SLEEVE
JAGUAR	
2039FA	3.8 E-TYPE
LAND ROVER	
2036FA	4.0L LAND ROVER
2066FA	3.0L
MERCEDES	
2063FA	DUCTILE V8 SLEEVE
MITSUBISHI	
2040FA	4G63 2.0L WITH DOUBLE FLATS
2041FA	4G63 2.0L WITH SINGLE FLAT
2060FA	4G63 2.0L WITH DOUBLE FLATS
2061FA	4G63 2.0L WITH SINGLE FLAT
OLDS	
2029FA	350
PORSCHE	
2043FA	996 / 997 STD. BORE 96MM
2044FA	996 / 997 BIG BORE TO 99MM
SUBARU	
2024FA	SUBARU E.J20
2030FA	E.J25
2065SA	E.J25
TOYOTA	
2074FA	2JZ
2075FA	2JZ



Custom Sleeve Order Form

998 Stevenson Rd., Ashtabula, OH 44004

sales@advancedsleeve.com

PHONE: 440-205-1055 TOLL FREE: 1-866-753-3832

FAX: 440-205-1056

Date _____

Name _____

Address _____

City _____

State _____ Zip Code _____

Phone _____

Fax _____

Email _____

Sleeve Description

Make _____

Model _____

Year _____

Quantity _____

Material

Gray Iron _____ Ductile Iron _____ Alum _____

A: Flange Diameter _____

B: Flange Thickness _____

C: Sleeve O.D. _____

D: Finished Bore Diameter _____

E: Rough Bore Diameter _____

F: Sleeve Relief Diameter _____

G: Sleeve Relief Height _____

H: O.A.L. _____

Attention: Advanced Sleeve requires your signature to verify your sleeve parameters *prior to order processing.*

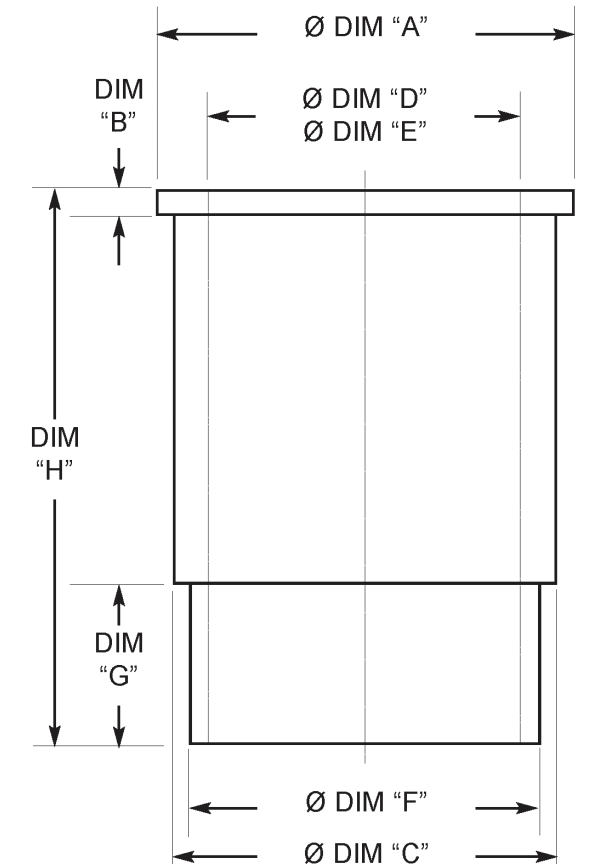
Signature _____

Print Name _____

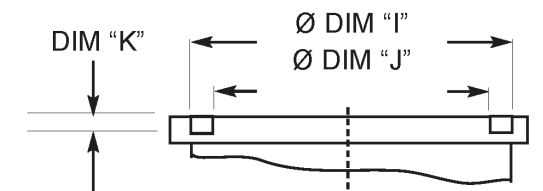
Date _____

INTERNAL USE ONLY
Part number _____

Important: 2-Cycle applications require a drawing, sample sleeve, or cylinder for proper port specifications.



O-Ring Groove if Applicable



I: O-Ring Groove O.D. _____

J: O-Ring Groove I.D. _____

K: Groove Depth _____

Flats

L: _____

Qty. Double _____

Qty. Single _____

Cylinder types

CS - Cast in sleeve

IC - Iron cylinder

WS - Wet sleeve

PA - Plated aluminum

RS - Replacement sleeve



Superior Materials

Gray Iron

An excellent choice for general cylinder wall repairs. Our gray iron features no porosity and excellent ring seal. Gray iron is our most widely used material. It is used in markets ranging from powersports to automotive.

Ductile Iron

If your application requires the ultimate in strength then we would use our strong, continuous cast ductile iron, also known as nodular iron. Our ductile iron sleeves help restore column strength and rigidity to your block thus promoting excellent bore integrity and strength.

Forged Aluminum

Aluminum sleeves reduce engine weight and are designed for all out performance. Available for today's current plating technologies, our aluminum sleeves are made from an alloy which has an excellent machinability and a higher silicon content to promote plating adhesion.



1.866.753.3832

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